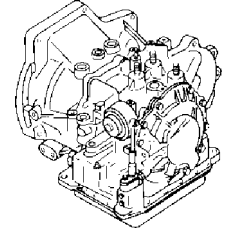


19 Bolt Pan

MAZDA — F4A-EL	
323	90-Up
Protege	90-98
MK3	92-95
Kia Sephia	97-98
FORD — F4EAT	
Ford Escort	91-Up
Mercury Tracer	91-Up



Front Wheel Drive  
4/5 Solenoid Design

## REBUILDER KITS

DESCRIPTION	QTY.	YEAR	DELUXE KIT	MASTER O/H KIT	LESS STEELS KIT	OVERHAUL KIT	GASKET & SEAL KIT
Rebuilder Kits (1)	1	90-Up		K8400	K8400-LS	K84900	
Gasket Kit - Valve Body - All Exc. 97 Protege, 98 Escort, 99 Kia	1	90-Up					K84900-4
Gasket Kit - Valve Body - 97 Protege, 98 Escort - 5 Solenoid Design	1	97-Up					K84900A-4
Gasket Kit - Valve Body - 99-Up Kia	1	99-Up					K84900B-4
External Leak Seal Kit	1	90-Up					SK84900-2

(1) Master overhaul kit includes 4 each of .071 and .091 3-4 steels . If .130 3-4 steels are required, order 84101B separately.

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.
<b>VALVE BODY KITS</b>					
<b>TRANSGO®</b>					
N.I.	Shift Kit® .....	1	90-Uo	K84908	SK-F4A
N.I.	Valve w/Spring - Pump Regulator - F4A-EL .....	1	90-Up	K84908V	N.L.
<b>TRANSLAB</b>					
N.I.	Valve Body Kit .....	1	90-Up	84D01	F4A-CPR
<b>MISCELLANEOUS GASKETS &amp; SEALS/PAN GASKETS</b>					
1F	Gasket - Oil Pan (FU60-21-512) .....	1	90-Up	13945F	F1CZ-7A-191A
2E	Gasket - Pump .....	1	90-Up	13946	F1CZ-7A-136A
N.I.	O-Ring - Filter (FU61-21-514A) .....	1	90-Up	13948	F1CZ-7A-469A
<b>CLUTCH PLATES</b>					
10B	Friction - 3-4 Overdrive - .062-22T (FU60-19-370A) .....	4	90-Up	84100	F1CZ-7B-164D
12C	Friction - Low & Reverse - .062-48T (FU60-19-4FOA) .....	4	90-Up	84102	F1CZ-7B-164E
14D	Friction - Forward - .062-42T (FU60-19-610A) .....	3	90-Up	84104	F1CZ-7B-164A
16D	Friction - Coast - .062-16T (FU60-19-590A) .....	2	90-Up	84106	F1CZ-7B-164B
18D	Friction - Reverse - .062-45T (FU60-19-5J0A) .....	2	90-Up	84108	F1CZ-7B-164C
11B	Steel - 3-4 Overdrive - .071-38T (FU64-19-334A) .....	4	90-Up	84101	F1CZ-7B-442D
11B	Steel - 3-4 Overdrive - .091-38T .....	4	91-Up	84101A	F1CZ-7B-442F
11B	Steel - 3-4 Overdrive - .130-38T .....	3	94-Up	84101B	FW30-19-334
13C	Steel - Low & Reverse - .063-16T (FU60-19-451A) .....	4	90-Up	84103	F1CZ-7B-442E
15D	Steel - Forward - .063-32T (FU60-19-571A) .....	3	90-Up	84105	F1CZ-7B-442A
17D	Steel - Coast - .063-26T (FU60-19-621A) .....	2	90-Up	84107	F1CZ-7B-442B
19D	Steel - Reverse - .063-32T (FU60-19-561A) .....	2	90-Up	84109	F1CZ-7B-442C
<b>FILTERS/FILTER KITS</b>					
Order Filter Kits with 'FK' prefix for Cork & Neoprene, 'FFK' prefix for Fibre.					
N.I.	Filter Kit .....	1	90-Up	FK84800	N.L.
25F	Filter (FU61-21-500B) .....	1	90-Up	84800	F1CZ-7A-098A
25F	Filter - w/Tube .....	1	93-Up	84800B	FW01-21-500
N.I.	Screen - Valve Body - Round .....	9	90-Up	74711	FU01-21-296A
N.I.	Screen - Valve Body - Thimble .....	2	90-Up	84711	FU61-21-297A

ILL.	DESCRIPTION	QTY.	YEAR	PART NO.	REFERENCE NO.	
<b>BRAKE BANDS</b>						
<b>Order NEW Brake Bands with 'B' prefix for Borg Warner brand, 'R' prefix for Raybestos brand.</b>						
30C	Brake Band (FU60-21-310E) .....	1	90-Up	84700	F1CZ-7D-034A	
<b>METAL CLAD SEALS</b>						
35A	Converter Hub (FU01-19-241A) - Can Use Retainer 84991 .....	1	90-Up	74200	E92Z-7F-401A	
36A	Axle - Left & Right (F003-27-238) .....	2	90-Up	65201	E6GZ-11-77D	
N.I.	Speedometer Sensor .....	1	90-Up	50207	9958-60-8166	
<b>BUSHINGS</b>						
N.I.	Bushing Kit - Solid Bronze - 6 Pieces .....	1	90-Up	K84901	N.L.	
N.I.	Bushing Kit - Steel Backed - 7 Pieces .....	1	90-Up	K84901B	N.L.	
37A	Converter Hub .....	1	90-Up	74001A	N.L.	
N.I.	Turbine Shaft - Ribbed Plastic .....	1	90-Up	84011	N.L.	
<b>SEALING RINGS/RING KITS</b>						
<b>Order Sealing Rings with 'T' suffix for Teflon.</b>						
N.I.	Sealing Ring Kit .....	1	90-Up	K84903	N.L.	
N.I.	Sealing Ring Kit - Teflon .....	1	90-Up	K84903T	N.L.	
38E	Pump Cover (FU60-19-701) .....	4	90-Up	84302	F1CZ-7G-019A	
39A	Output Gear (FU60-19-212) .....	2	90-Up	84303	F1CZ-7G-092	
<b>THRUST WASHERS/NEEDLE BEARINGS</b>						
45E	Front Support(Pump Cover) - Race - Selective:					
	- 1.2mm .....	AR	90-Up	74400	E92Z-7D-014E	
	- 1.4mm .....	AR	90-Up	74400B	E92Z-7D-014F	
	- 1.6mm .....	AR	90-Up	74400A	E92Z-7D-014A	
	- 1.8mm .....	AR	90-Up	74400C	E92Z-7D-014B	
	- 2.0mm .....	AR	90-Up	74400D	E92Z-7D-014C	
	- 2.2mm .....	AR	90-Up	74400E	E92Z-7D-014D	
<b>BEARINGS</b>						
46D	Pump Cover .....	1	90-Up	74504	E92Z-7F-374A	
49C	Brake Drum - Front & Rear .....	2	90-Up	74504	E92Z-7F-374A	
50C	Planet Race - Front .....	1	90-Up	84406	F1CZ-7F-368A	
47C	Overrun Hub - Front .....	1	90-Up	84502	F1CZ-7F-241A	
51B	Planet - Rear .....	1	90-Up	84502	F1CZ-7F-241A	
48C	Overrun Hub - Rear .....	1	90-Up	84503	F1CZ-7A-623A	
52B	3-4 Drum - Rear .....	1	90-Up	84504	F1CZ-7D-234A	
<b>SHIMS</b>						
N.I.	Shim Kit - Pump - Selective - .015 - G4A-EL .....	1	86-Up	K74412	N.L.	
<b>HARD PARTS</b>						
<p><b>Hard Parts may only require the base number for OEM/Aftermarket New. A "N" suffix may also be required or a "-R" suffix for remanufactured. Exceptions are listed individually.</b></p> <p><b>NOTE: A separate column is provided to indicate a primary or specific brand/type.</b></p>						
ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO
60C	<b>Roller</b> - Low Clutch (FU60-19-4G0B) .....		1	90-Up	84960	F1CZ-7A-089A
	<b>Sprag</b> - Low Clutch .....		1	97-Up	84960S	N.L.
61C	<b>Sprag</b> - Input Clutch (FU60-19-630) .....		1	90-Up	84940	F1CZ-7A-089B
62D	Forward Clutch Spring - Dished .....		1	90-Up	84955	F1CZ-7B-070A

ILL.	DESCRIPTION	BRAND	QTY.	YEAR	PART NO.	REFERENCE NO
<b>HARD PARTS (Cont.)</b>						
63D	Coast Clutch Spring - Dished .....		1	90-Up	<b>84956</b>	F1CZ-7B-070B
64D	Reverse Clutch Cushion Spring - Belleville .....		1	90-Up	<b>84957</b>	F1CZ-7B-070C
67E	Front Pump - Complete .....	R	1	90-Up	<b>84920</b>	F1CZ-7A-103A
69D	Reverse Drum w/Piston .....	R	1	90-Up	<b>84925</b>	F1CZ-7D-044A
70D	Forward Piston - w/Coast Piston .....	R	1	90-Up	<b>84932</b>	N.L.
72C	Input Sprag w/Races .....	R	1	90-Up	<b>84941</b>	N.L.
73C	Sun Gear/Drum - Reverse .....	R	1	90-Up	<b>84951</b>	F1CZ-7A-626A
75C	Sun Gear- Forward .....	R	1	90-Up	<b>84953</b>	N.L.
77C	Planet .....	R	1	90-Up	<b>84950</b>	F1CZ-7A-398A
78C	Lower Inner Race .....	R	1	90-Up	<b>84961</b>	F1CZ-7A-089A
80D	Reverse Clutch Piston Spring .....		1	90-Up	<b>84958</b>	F1CZ-7E-085A
84B	3-4 Drum w/Piston:					
	- .071 Steels .....	R	1	90-Up	<b>84927</b>	F1CZ-7F-283A
	- .091 Steels .....	R	1	90-Up	<b>84927A</b>	N.L.
	- .130 Steels (Smooth or Ribbed Design) .....	R	1	94-Up	<b>84927B</b>	N.L.
85B	Output Shell .....	R	1	90-Up	<b>84928</b>	F1CZ-7D-064A
87A	Stator Support .....	R	1	90-Up	<b>84969</b>	N.L.
88E	Turbine Shaft .....	R	1	90-Up	<b>84919</b>	F1CZ-7F-351A
90E	Pump Shaft .....	R	1	90-Up	<b>84921</b>	N.L.
92A	Differential Carrier w/Spider Gears .....	R	1	90-Up	<b>84979</b>	N.L.
94F	Valve Body:					
	- Various (4 Solenoid Design) .....	R	1	90-97	<b>84990</b>	N.L.
	- Various (5 Solenoid Design) w/ Tube .....	R	1	97-Up	<b>84990B</b>	N.L.
	- Various (5 Solenoid Design) w/o Tube .....	R	1	98-Up	<b>84990C</b>	N.L.
95A	Differential Bearing/Race (Must Use As A Set) .....		2	90-Up	<b>K48769</b>	FU60-19- 6A0
96A	Idler Bearing/Race .....		2	90-Up	<b>84722</b>	FU50-19-672A
N.I.	Differential Carrier w/Spider Gears & Idler/Drive Gear:					
	- Ring 71T, Idler 40T, Drive 19T .....	R	1	90-Up	<b>K84979</b>	N.L.
	- Ring 71T, Idler 39T, Drive 20T .....	R	1	90-Up	<b>K84979A</b>	N.L.
	- Ring 69T, Idler 41T, Drive 17T .....	R	1	90-Up	<b>K84979B</b>	N.L.
	- Ring 69T, Idler 41T, Drive 18T .....	R	1	90-Up	<b>K84979C</b>	N.L.
	- Ring 71T, Idler 38T, Drive 21T .....	R	1	90-Up	<b>K84979D</b>	N.L.
N.I.	Converter Seal Retainer .....		1	90-Up	<b>84991</b>	N.L.
N.I.	Valve w/Spring - Pump Regulator - F4A-EL - Transgo .....		1	90-Up	<b>K84908V</b>	N.L.
N.I.	Valve w/Spring - Pump Regulator - F4A-EL .....		1	90-Up	<b>K84964</b>	N.L.
N.I.	Valve - Boost - w/Sleeve - F4A-EL .....		1	90-Up	<b>K74965B</b>	N.L.
<b>ELECTRICAL PRODUCTS</b>						
N.I.	Solenoids:					
	- 2-3/3-4 - Shift .....		1	90-Up	<b>5A-236</b>	N.L.
	- 1-2 Shift .....		1	90-Up	<b>5A-236B</b>	FB02-21-285A
	- L/U .....		1	90-Up	<b>5A-236D</b>	N.L.
	- EPC - Mazda/Ford .....		1	97-Up	<b>5A-236E</b>	N.L.
	- EPC - Kia .....		1	99-Up	<b>5A-236F</b>	OK2A-22-1287
N.I.	Solenoid Group - 4 Solenoids .....		1	90-Up	<b>31A-136</b>	N.L.
N.I.	Solenoid Group - 4 Solenoids - Rostra .....		1	90-Up	<b>31R-136</b>	N.L.
<b>MISCELLANEOUS PRODUCTS</b>						
N.I.	Reverse Clutch Spring Compressor .....		1	-	<b>T-2716-A</b>	N.L.
N.I.	Technical Manual - F-4EAT (Escort/Probe) .....		1	-	<b>84Y01</b>	N.L.